

Technical Data Sheet

Hostacom ERC 161N 642H VERY DK PWTR

Polypropylene Compounds

Product Description

Hostacom ERC 161N 642H VERY DK PWTR is a 15% mineral filled, polypropylene copolymer for injection molding. It combines excellent stiffness, good scratch resistance and good flowability with good impact and dimensional stability. This grade is typically used for molding of automotive interior trim parts.

Status	Commercial: Active
Availability	North America
Application	Automotive Parts; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ASTM D1238
Density, (23 °C)	1.00	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2380	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	28	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	5.4	kJ/m ²	ISO 180
(-30 °C)	2.4	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	110	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	60	°C	ISO 75A-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.